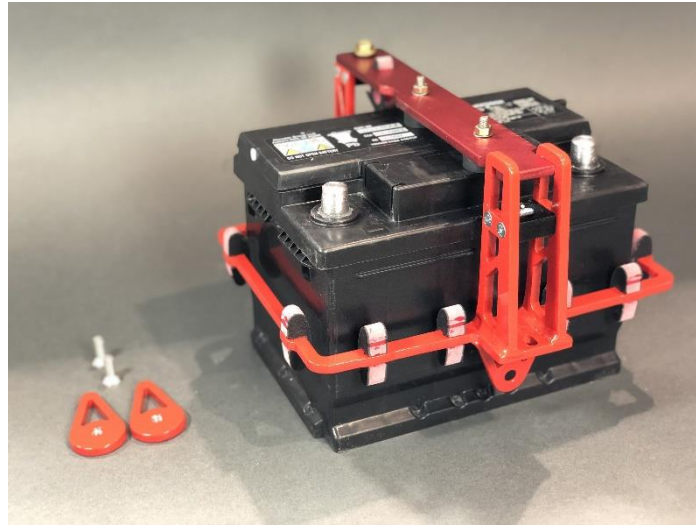


TKOSROD1464K 2013-2017 5TH GEN VIPER RACING BATTERY HOLD DOWN KIT

INSTALLATION INSTRUCTIONS
TKOMOTORSPORTS.COM



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STEP 1: Install the (12) included battery anti-chafe pieces by snapping them into place around the battery cage. See Fig 1.



Fig. 1

STEP 2: Drop the battery cage into the battery compartment of your Viper and align the factory bolt holes with the slotted holes in TKO Motorsports mount. Once they are aligned, use an 8mm wobble wrench or socket to tighten the (2) factory bolts. See Fig. 2-4.



Fig. 2



Fig. 3

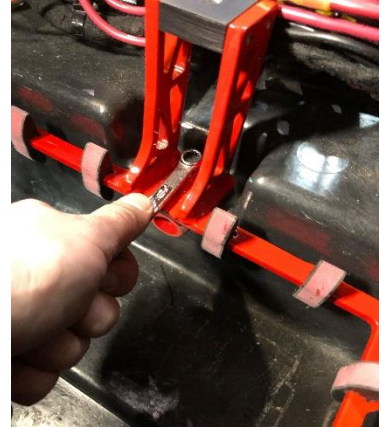


Fig. 4

STEP 3: Use a marker or scribe to mark both holes of the anchor points on the battery cage. See Fig. 5.

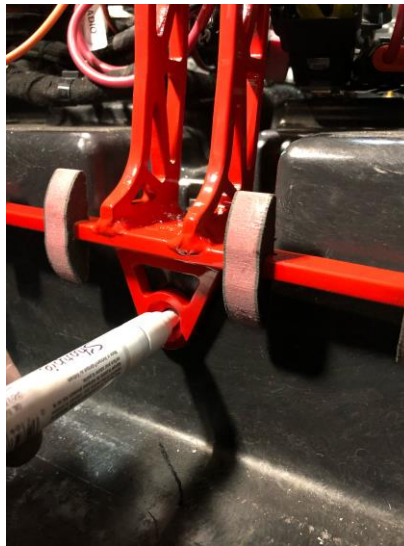


Fig. 5

STEP 4: Remove the cage from the battery compartment for better access to the marked points from the previous step. Use a 21/64 or .328 bit and drill holes where you have marked. See Fig. 6-7.



Fig. 6



Fig. 7

STEP 5: Reinstall the battery cage into the battery compartment and fasten with the (2) factory bolts. Use the (2) included flat head bolts and insert them through the anchor points on the battery cage and through the holes you have drilled. Use the (2) included tear shape nut plates on the back of anchor bolts. The best way to access these bolts is by reaching through the left side of the rear bumper. Hold the nut plate on bolt and have a partner use a 5mm Allen wrench to start the thread, once the bolt has started you don't need to hold the nut plate any longer. The tear drop shape will lock against the side of the battery compartment and will allow you to fully tighten. See Fig. 8-11.



Fig. 8

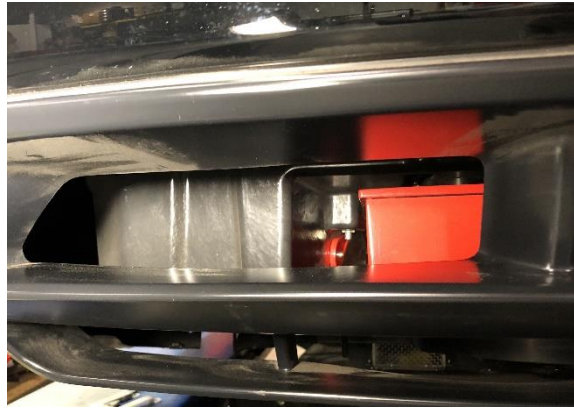


Fig. 9

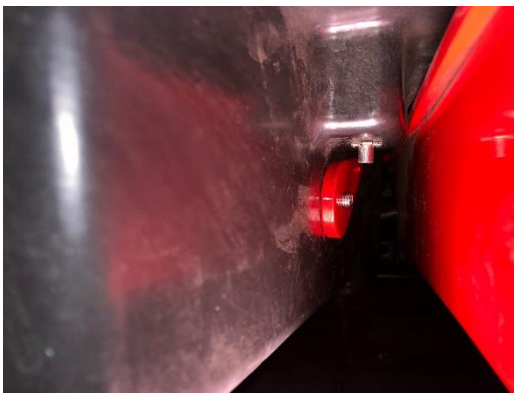


Fig. 10



Fig. 11

STEP 6: Place the battery inside of the cage and remove the plastic line route from the top bar and place it on the cable routed inside of the cage. See Fig. 12-14.



Fig. 12

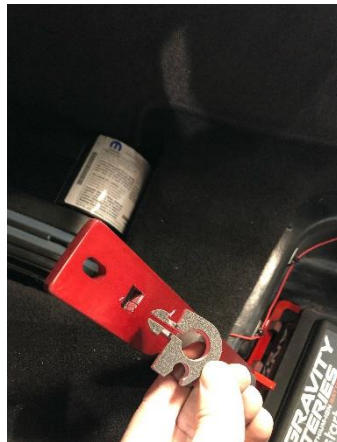


Fig. 13

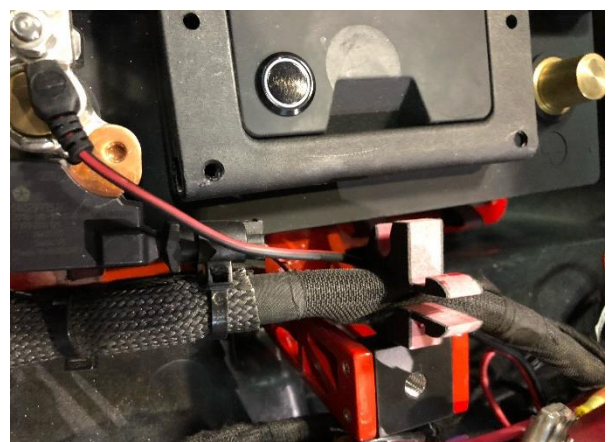


Fig. 14

STEP 7: Close the top bar of the cage over the battery using a 13mm wrench or socket to fasten. Ensure the rubber feet are adjusted properly for a secure fit. Snap the plastic line route back into place on the top bar and finish connecting the battery. See Fig. 15.



Fig. 15