

TKOSROD1497K 5TH 2013-2017 DODGE VIPER POWER STEERING RACK SOLID SPACERS

**INSTALLATION INSTRUCTIONS
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RECOMMENDED PARTS TO INSTALL DURING THE BILLET STEER RACK BUSHING INSTALLATION:

- **TKOSROD1294K 2003-2017 VIPER BUMP-STEER CORRECTION KIT**

STEP 1. The removal of the power steering rack is recommended for installation but not absolutely necessary.

STEP 2. Remove the driver's side factory power steering rack bushing only. Inspect the passenger's side factory bushing for damage/wear and replace as needed with a new factory rubber bushing.

STEP 3. Clean out any debris left over from the factory bushing in bore and remove any burrs or imperfections caused by the bushing removal tools before installing the new billet aluminum bushing.

STEP 4. The new billet aluminum steering rack bushings (2) will have a slight-to-moderate press fit.

STEP 5. Reinstall the power steering rack. Thread locking fluid (Loctite 242 blue) should be used on the (2) power steering rack mounting bolts. Follow proper power steering rack installation procedure.

STEP 6. A front end alignment of the vehicle is recommended prior to operation of vehicle.